

# An Integrated Wind-Water Desalination Demonstration Plant for an Inland Municipality

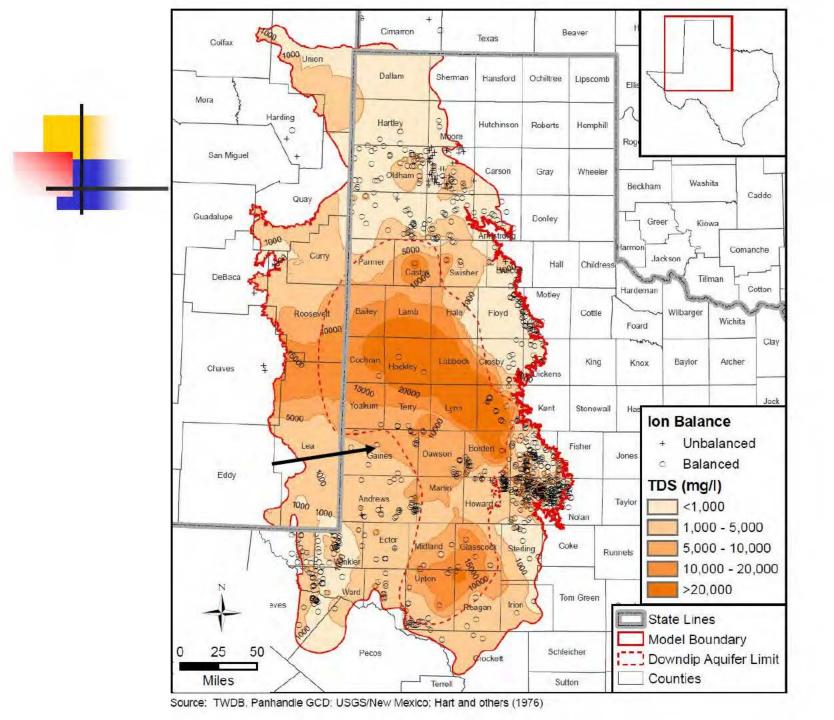
Ken Rainwater<sup>1</sup>, Lianfa Song<sup>1</sup>, Tom Lehman<sup>2</sup>, and John Schroeder<sup>3</sup>

<sup>1</sup>Water Resources Center, <sup>2</sup>Department of Geosciences, <sup>3</sup>National Wind Institute Texas Tech University, Lubbock, TX



#### **Demonstration Site**

- City of Seminole, Texas (pop. 6430)
  - Approached team to be an early-adopter
  - Ogallala wellfield depleting within 25 years
  - As, F, and TDS exceedances
  - Interested in Dockum alternative
    - Used to deep wells with oil and gas production
    - Concentrate disposal by deep well injection?





## Capital Funding Sources

<ul><li>City of Seminole</li></ul>	\$235,461
Texas Department of Agriculture	\$724,625
Texas Water Development Board	\$300,000
<ul><li>Texas Tech University</li></ul>	
State Energy Conservation Office	\$162,000
<ul><li>Department of Energy</li></ul>	\$167,363
<ul> <li>Llano Estacado UWCD</li> </ul>	\$40,000
<ul> <li>Total Capital Expenses</li> </ul>	\$1,629,449





- Dockum well (TWDB/TDA funds)
  - Target 50-60 gpm production
  - West Texas Water Well Service, 1800 ft depth
    - Perforated in three zones based on geophysical logs
    - Original static depth to water 750 ft
    - Pump test 150 gpm for 36 hr
    - Eventual static depth to water 100 ft
  - TDS ranges 2000 to 30000 ppm
    - Typically 8000 ppm at 55 gpm



#### **Energy and Treatment**

- Wind Turbine (SECO, TDA)
  - 50 kW capacity
  - Entegrity Wind
  - Displaces grid power
- RO System (TTU DOE)
  - Inflow capacity 50-60 gpm
  - Pretreatment to reduce fouling
  - Crane Environmental
  - Concentrate to sanitary sewer





#### Demonstration Results

- Well production
  - Total 20 MG, average 56 gpm, 8000 ppm TDS
- RO system
  - Permate average 41 gpm, 520 ppm TDS
- Wind turbine
  - 37000 kWh, 47% of electrical demands



- Better quality in upper Dockum
- Pretreatment to prevent fouling
- Good cooperation from city staff
- First year technical adjustment period
- Opportunity for third party operations









#### **About STW Water Process & Technologies**



**STW WATER PROCESS & TECHNOLOGIES:** STW assesses the customer's water processing needs and oversees all project phases including; Analysis, Regulatory, Technology, Implementation and Operation.

STW BUSINESS MODEL: STW Water will design, build, own and operate water systems for some customers simply offering our reclamation and water management services. NO capital expense to our Customers for our systems. STW will process water for a fee per 1,000 gallons.

**DESALINATION:** Seawater or Geothermal Water: STW's DyVaR system combined with a Seawater Reverse Osmosis System or the water from geothermal operations will have <u>no environmentally sensitive</u> concentrated brine reject discharged into the local waterways.

**ZERO LIQUID DISCHARGE:** The STW system is Zero Liquid Discharge and 95%+ of the fresh water is recovered in the process.





**Predictable Clean Water** 



Ranchland Hills Country Club Hybrid Reverse Osmosis System 700,000 gallons/day or 16,666 barrels/day

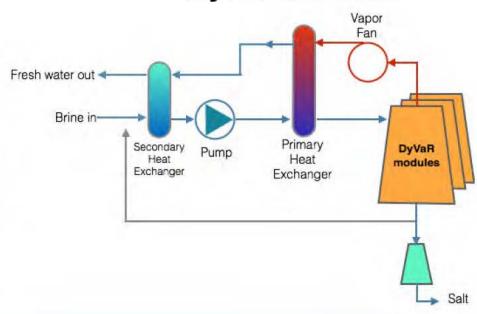
#### Salttech DyVaR Desalination Solution





This system is currently operating in West Texas processing brackish water for a municipality

#### **DyVaR Process Flow**



**ENVIRONMENTAL BENEFITS**: If the STW/Salttech DyVaR Technology is placed inline with a Seawater Desalination System or used with a Geothermal Operation, there will be NO potentially environmentally sensitive brine concentrate discharged into the local waterways since the system is Zero Liquid Discharge and 93-97% of the fresh water is recovered in the process. The waste stream is salt crystals and minerals.



## STW/Salttech Technology: Dynamic Vapor Recompression (DyVaR) DESALINATION TECHNOLOGY



DyVaR applicable for all kinds of highly concentrated fluids

Removes Total Dissolved Solids (TDS)

Removes Hardness

Removes TSS

Removes Volatiles

Disinfection technology

DyVaR is a modular system

DyVaR uses no chemicals,

DyVaR uses <u>no membranes</u>

DyVaR requires **no pretreatment** 

DyVaR requires little operator attention

DyVaR has very high energy efficiency

DyVaR is insensitive to scaling or fouling

DyVaR is designed for continuous operation





<u>ENVIRONMENTAL IMPACT</u>: If placed inline with a Seawater RO System or used with a geothermal operation, there will be no potentially environmentally sensitive brine concentrate discharged into the local waterways since the system is Zero Liquid Discharge and 93-97%+ of the fresh water is recovered in the process. The waste stream is salt crystals and minerals.



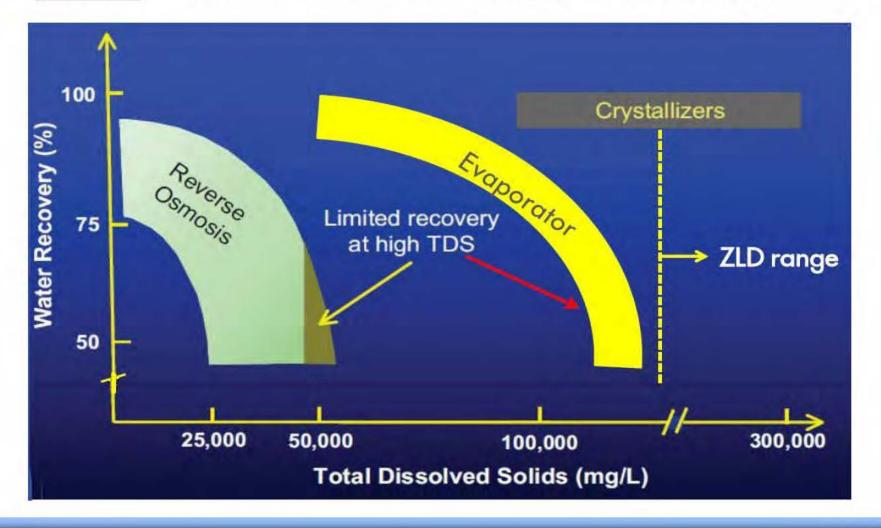
#### STW Water Process & Technologies

"A Water Solutions Company"

A Subsidiary of STW Resources Holding Corp

**DyVaR** 

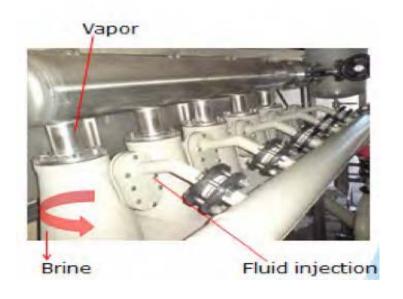
\*basics for this diagram are based on information of Royal Dutch Shell/Shell Oil

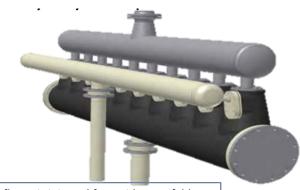


**DyVaR PICTURES** 









Influent is injected from side manifold, pure water vapor comes out the top and concentrated brine flows out the bottom.

#### DyVaR PICTURES









## M&G Resins USA, LLC Corpus Christi

#### **DESALINATION PLANT**

**FLÁVIO ASSIS** 

FLAVIO.ASSIS@GRUPPOMG.COM.BR

#### Water Usage



 Desalinization Plant is intended to be the water production unit dimensioned <u>solely</u> on M&G plant needs

Sea Water Flow Rate: 2380 m3/hr; 10400 gpm (15 MGD)

Desalinated Water Production: 960 m3/hr; 4200 gpm (6 MGD)

Brine Flow Rate: 1420 m3/hr; 6200 gpm (9 MGD)

Power Consumption: 5210 Kwh/hr

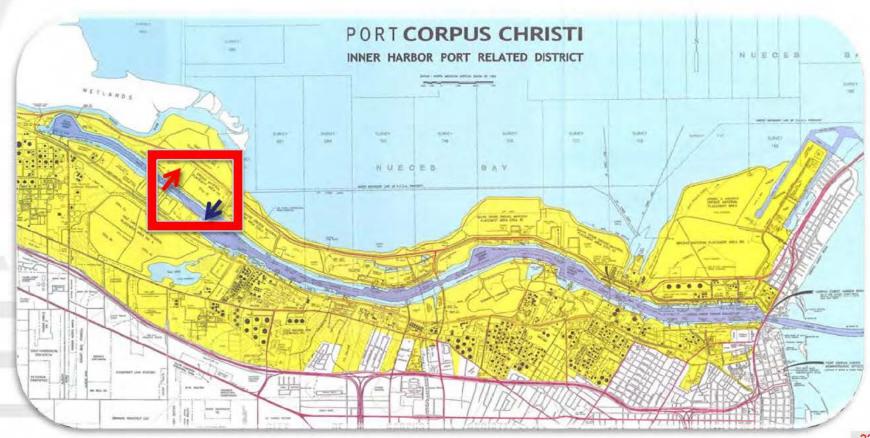
Desalinated Water Quality: < 500 µS (soft water)

< 0.2 µS (demi water)

Technology Used: Reverse Osmosis Membrane

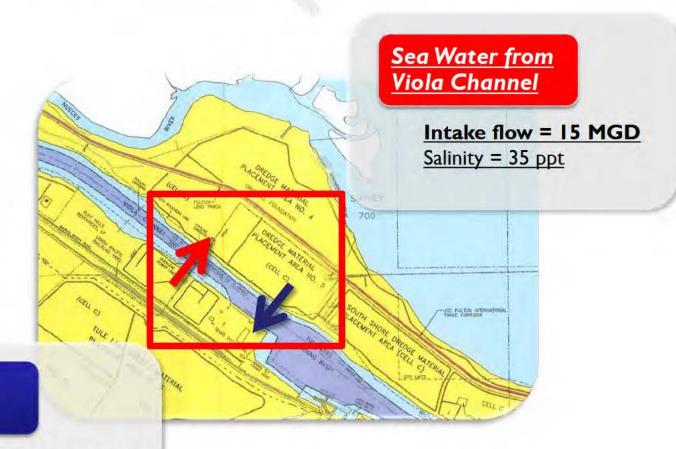
#### Sea Water Intake & Brine Outlet





#### Sea Water Intake & Brine Outlet



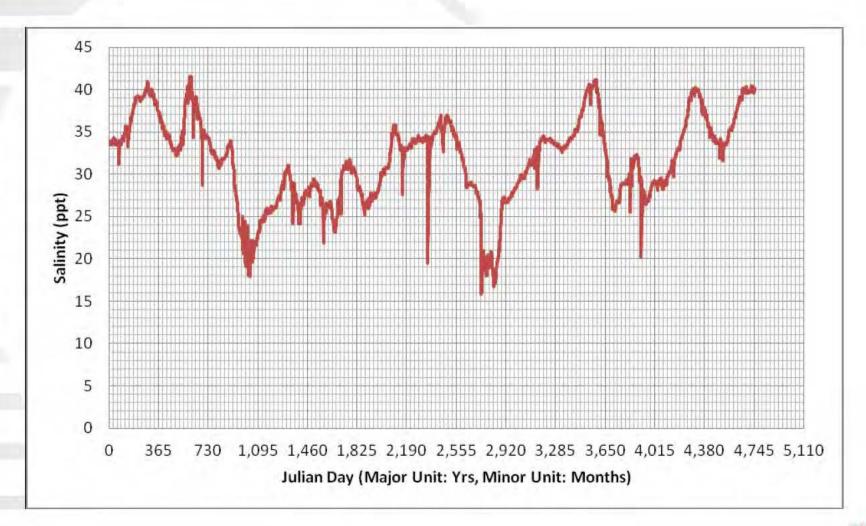


Brine to Viola Channel

Discharge flow = 9 MGD
Salinity = 63 ppt (at end of pipe)

## Historic Daily Salinity at Segment 22 – M&G Intake





#### Questions







## ORANGE COUNTY WCID #1 TWDB INNOVATIVE TECHNOLOGY PRESENTATION

- Norman Blackman, P.E.
  - General Manager
  - 30 years Consulting Engineering
- District built 3 MGD WWTP fund by TWDB
- Facility is unique not because it utilizes a new and innovative technology, but because it utilizes existing technology in an innovation way. This presentation will explain how.

#### **CURRENT AERIAL PHOTO**



## ORANGE COUNTY WCID AERO-MOD TREATMENT UNIT



#### **CONSTRUCTION PROGRESS PHOTO**



#### WWTP DESIGN

The design of our WWTP achieved the following key goals we set for it:

- Handle a high ratio of Peak Flow to design Average Daily Flow
- Utilize only corrosion-resistant materials
- No moving parts below the water surface
- Utilize effective, but easy-to-operate controls for automatic operation

#### WASTEWATER TREATMENT

- WWTP Processes
  - Headworks
  - Activated Sludge
  - Clarification
  - RAS/WAS Pumping
  - Aerobic Digestion
  - Filtration
  - Disinfection
  - Sludge Dewatering

#### Aero-Mod Solution

- Common-wall concrete construction
- No mechanical moving parts below water
- Regulate effluent flow rate & create in-basin surge storage
- Low maintenance corrosion resistant materials
- Simple, operator-friendly controls

## AEROMOD ACTIVATED-SLUDGE TREATMENT UNIT

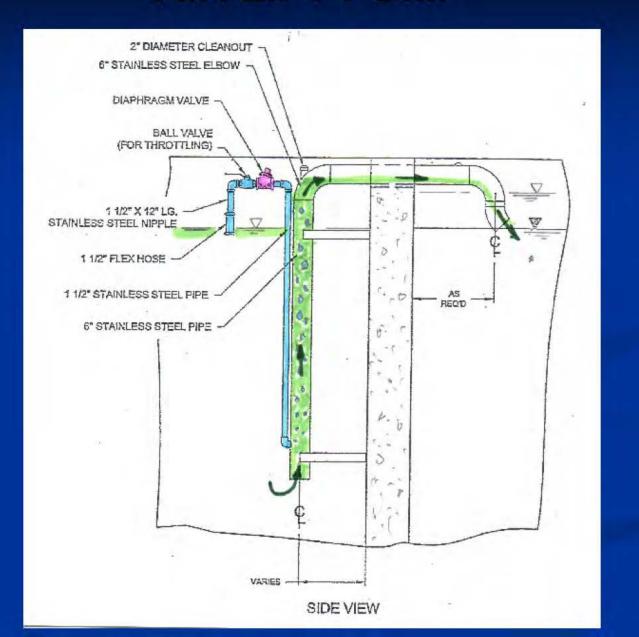
- The Activated Sludge Treatment Unit is the ENGINE of the treatment plant where most of the work gets done, most of the biological treatment is achieved, most of the electrical energy is consumed, and where our WWTP is somewhat unique.
- This treatment plant utilizes blowers to provide low pressure air for aeration and operation of air-lift pumps

## AEROMOD ACTIVATED-SLUDGE TREATMENT UNIT

What is it that makes achieving these goals possible? I think the primary factors are:

- Extensive Use of Air-Lift Pumps (444)
- Unique Clarifier Design

#### **AIR LIFT PUMP**



#### TYPICAL CLARIFIER DESIGN

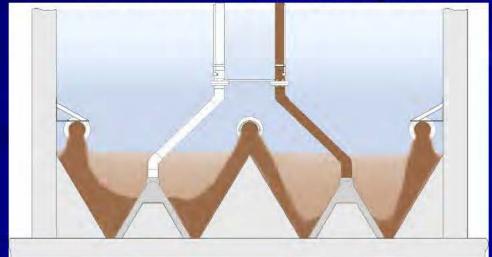
- Most typical clarifiers in use today
  - Use Circular shape not conducive to common-wall construction
  - Use motors & gearboxes to turn sludge rake & skimmers
  - Use pumps & piping to transfer settled sludge

#### **UNIQUE CLARIFIER DESIGN**

- Avoids expensive mechanical equipment and the associated maintenance burdens
- Utilizes aeration air supply to power air-lift pumps
- Results in no moving parts below the water and no moving parts at all except for pneumatically controlled ball valves to control air on and off
- Requires the use of 440 air-lift pumps for sludge recirculation and skimmers

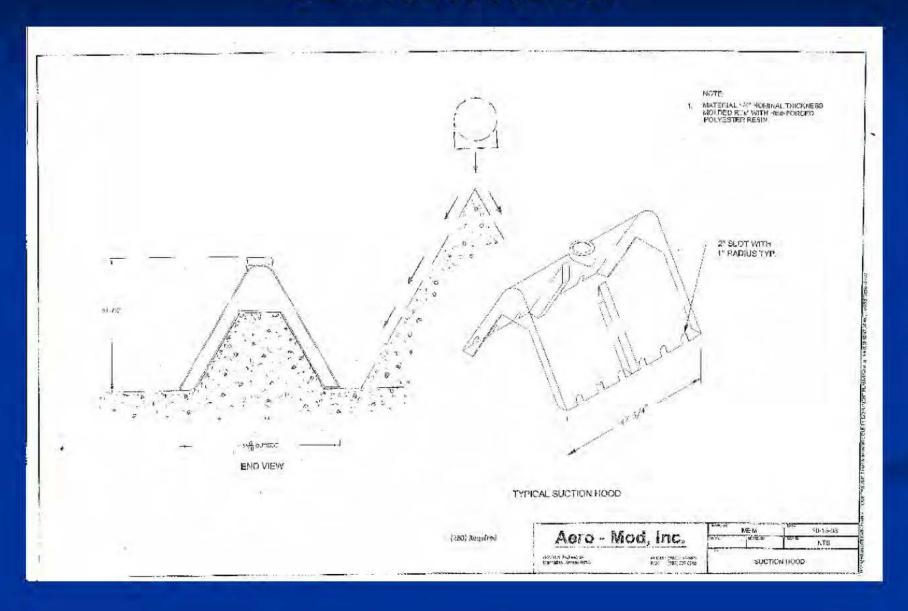
# CLARATOR CLARIFIER SLUDGE REMOVAL ADVANTAGES

- Every Good Clarifier Requires a Removal Mechanism and a Transfer Pump
  - Stationary suction hood is the removal mechanism serving the same purpose as a scraper arm in a circular clarifier
  - ✓ Airlift is the transfer pump
- Every Unit Clarifier Section (4' x 10' area) Operates Identically
  - Each suction hood operates independently of its neighbor due to isolation baffles
  - ✓ Each suction hood utilizes its own high rate airlift

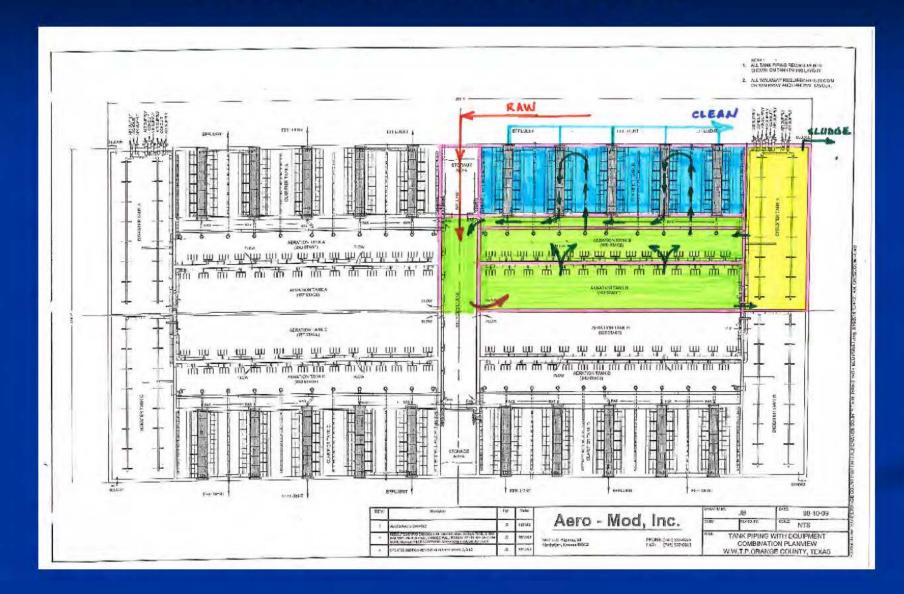




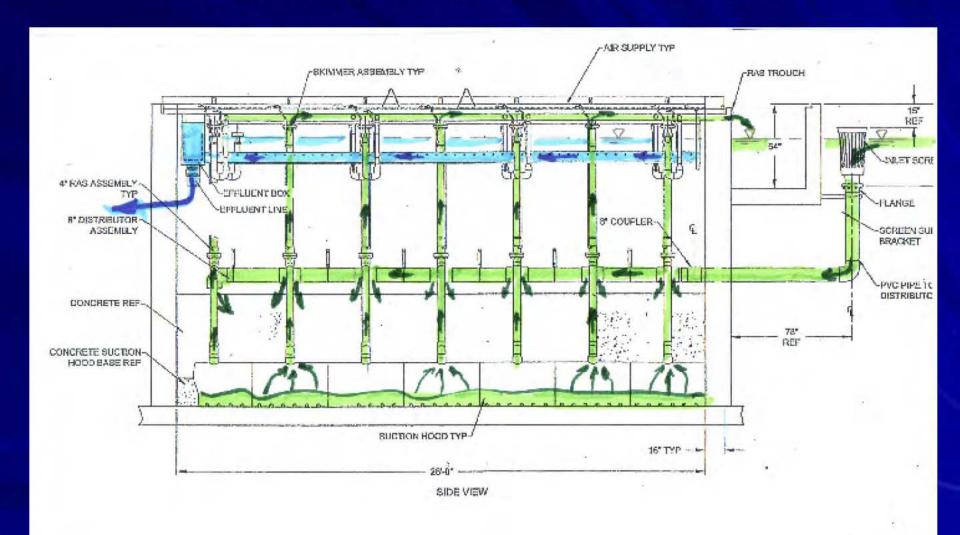
### **SUCTION HOOD**

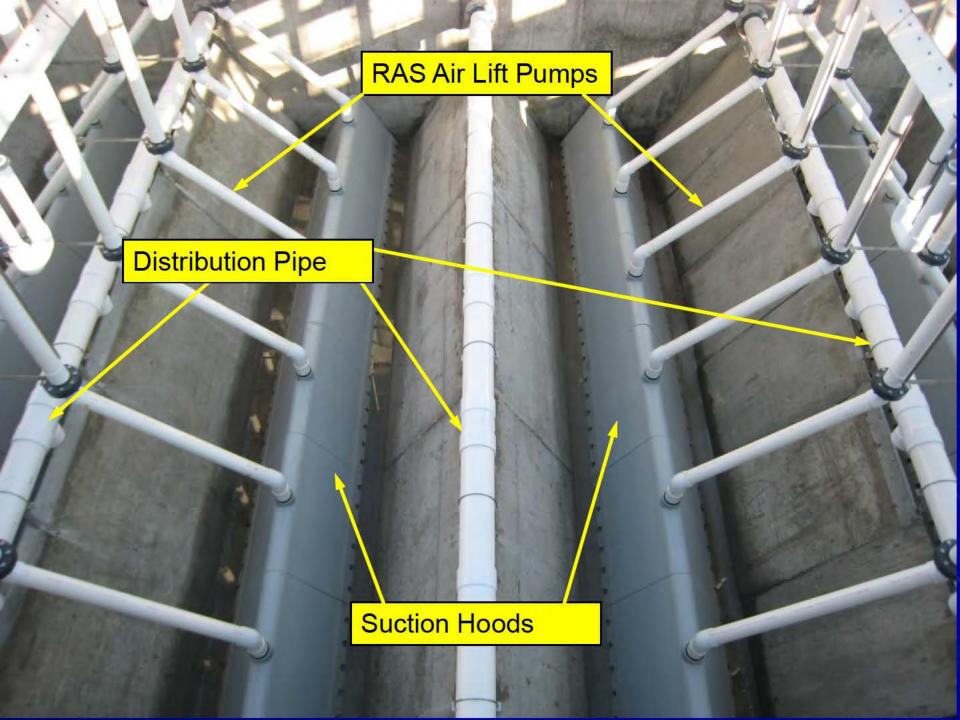


#### **PLANT FLOW DIAGRAM**



#### **CLARIFIER FLOW DIAGRAM**





### ClarAtor Clarifier - Additional Advantages

- RAS Maintained by Simple Timer Control
- No Moving Parts Under the Water
- Fabricated of Stainless Steel, Fiberglass, PVC and Concrete



#### **IN SUMMARY**

How does the use of air-lift pumps and rectangular clarifies yield the stated benefits?

- Air-lift pumps make it possible to utilize rectangular clarifiers and no mechanical equipment below water surface
- Rectangular clarifiers make it possible to utilize total common-wall concrete construction

- Common-wall construction lowers construction costs, reduces the required land area, and allows transfer piping to be minimized or eliminated
- With no mechanical or electrical equipment required in the treatment unit and with transfer piping eliminated, the whole operation can be controlled with simple pneumatically operated valves





## Watch Bill Gates Drink Water That Was Once Human Poop!



# **QUANTITY**AND

**QUALITY** 

OF

WATER





# STERILE WASTEWATER TREATMENT TECHNOLOGY



Raw Wastewater to Potable Water in Hours vs. Months

## Ken Roberson Drinks Water That Was Once Human Poop!





#### MISSION STATEMENT

The mission of E3 Water, LLC, is to dramatically increase the quantity and quality of water by integrating innovative water and wastewater treatment technologies into the global market.











Texas Water Development Board

January 2015



### **SUPPORTING ORGANIZATIONS:**













The Meadows Foundation



A PHILANTHROPY ENDOWED BY JESSE H. AND MARY GIBBS JONES











### REGIONAL CONSERVATION GOALS

Sample	Munic	ipal C	onserva	tion	Goals
		ded indicated addition			

7%		
Region C		284,916
ac-ft	17%	
Region G		21,346
345	222	

ac-ft 3%

Region H

Region I 20,600

ac-ft 8%

Region K 54,750

ac-ft 10.6%

Total Goal from all Strategies in SWP (2060): 9,004,839 ac-ft

Cost for all Strategies: \$27 billion in State Funds (\$53 billion total)

Cost per Acre-foot: \$3,230

**Total Goal for Municipal Conservation:** 647,361 ac-ft (7.2%)

105,494 ac-ft

#### INDIVIDUAL REPORTS

#### **Feature 4 Primary Sections:**

- How to build political consensus for strategies
- Tracking tool results with utility's specific data and selected measures
- How to adjust to changes in rates and revenue requirements
- Dealing with implementation successes and pitfalls

#### SNAPSHOT PROVIDED TO EACH UTILITY

Annual Goal for Fort Bend County (MG)	127
Sugar Land's Potential Annual Savings with Conservation Measures (MG) (Low Projection)	12.3
Sugar Land's Potential Annual Savings with Conservation Measures (MG) (High Projection)	45.2
Sugar Land's Potential 5-year Savings with Conservation Measures (MG) (Low)	61.5
Sugar Land's Potential 5-year Savings with Conservation Measures (MG) (High)	225.9
Sugar Land's Expected 5-year Savings from Water Loss Plan (MG) (TWDB submission)	141
Sugar Land's Water Conservation Plan Current GPCD (2013)	187
Sugar Land's Water Conservation Plan 5-year Goal GPCD	182
Potential 5-year Reduction in GPCD with Measures (Low)	1.99
Potential 5-year Reduction in GPCD with Measures (High)	7.32
Sugar Land's 5-year Water Loss Target GPCD (TWDB Submission)	17
Low Projection	
Costs for Suite of Programs over 5 years	\$331,512
Benefits for Suite of Programs over 5 years	\$1,097,611
Benefit-Cost Ratio	3.31
High Projection	
Costs for Suite of Programs over 5 years	\$1,902,110
Benefits for Suite of Programs over 5 years	\$5,341,502
Benefit-Cost Ratio	2.81

#### **GALVESTON COUNTY MATRIX**

Galveston County Utility	City of Dickinson (WCID #1)	City of Galveston	City of League City	City of Sante Fe (WCID#8)	Estimated Savings by Measure (MG)	
Measures	City of Diskinson (Well #1)	city of currently	City of Esugue City	say or same re (weisho)		
Residential HE Toilets, SF	X	Х	X	X	1.8	
Residential HE Tollets, MF						Ī
Residential LF Showerhead, SF						
Residential LF Showerhead, MF						
Res. Irr. Controller, SF Customer Financed						
Residential Meter Installation						
CII Tank-Type ULFT Rebate						
CII Tank-Type HE Toilet	X	X	Х	X	0.4	
CII Valve-Type HE Toilet						Ī
CII Dishwasher	X	Χ	X	X	2.0	
CII Spray Rinse Valve	χ	X	X	X	1.0	
CII Food Steamer						
CII Cooling Tower						
Large Landscape Surveys						
Large Landscape Water Budgets						
Large Land. Irrigation Controller						
						County Savings Goal (2015) (MG)
Estimated Savings by Utility (MG)	0.9	1.4	2.3	0.5	5.2	4.2

### GALVESTON COUNTY MATRIX (CONT.)

Adoption/Implementation Rates	City of Dickinson (WCID #1)	City of Galveston	City of League City	City of Sante Fe (WCID#8)
Residential HE Toilets, SF				
10% over 5 years [built before 1992]	22 single-family homes/yr.	61 single-family homes/yr.	77 single-family homes/yr.	22 single-family homes/yr.
CII Tank-Type HE Toilet				
7.5% over 5 years	7 CII customers per year	8 CII customers per year	16 CII customers per year	4 CII customers per year
CII Dishwasher		ž		
7.5% over 5 years.	7 CII customers per year	8 CII customers per year	16 CII customers per year	4 CII customers per year
CII Spray Rinse Valve				
7.5% over 5 years	7 CII customers per year	8 CII customers per year	16 CII customers per year	4 CII customers per year

#### FINANCIAL VIABILITY OF MEASURES

	City of Dickinson (WCID #1)	City of Galveston	City of League City	City of Sante Fe (WCID#8
Darlds and UE Tolleto CT				
Residential HE Toilets, SF	61.104	£1.194	Ć1 104	£1.104
Unit Cost in \$/MG	\$1,184	\$1,184	\$1,184	\$1,184
Present Value Cost for Total Program	\$19,100	\$52,960	\$66,851	\$19,100
Unit Benefit in \$/MG	\$3,125	\$1,571	\$1,406	\$1,892
Present Value Benefit for Total Program	\$50,403	\$70,256	\$79,372	\$30,513
Benefit/Cost Ratio	2.64	1.33	1.19	1.6
CII Tank-Type HE Toilet	Y .			
Unit Cost in 5/MG	\$1,026	\$1,015	\$1,018	\$1,034
Present Value Cost for Total Program	\$6,077	\$6,946	\$13,891	\$3,473
Unit Benefit in \$/MG	\$3,125	\$1,571	\$1,406	\$1,892
Present Value Benefit for Total Program	\$18,509	\$10,753	\$19,177	\$6,353
Benefit/Cost Ratio	3.05	1.55	1,38	1.83
CII Dishwasher				
Unit Cost in \$/MG	\$1,119	\$1,119	\$1,119	\$1,119
Present Value Cost for Total Program	\$30,387	\$34,728	\$69,456	517,364
Unit Benefit in \$/MG	\$2,977	\$1,497	\$1,340	\$1,802
Present Value Benefit for Total Program	\$80,852	\$46,444	\$83,150	\$27,969
Benefit/Cost Ratio	2.66	1.34	1.2	1.61
ene as all				
CII Spray Rinse Valve	teer	terr 1	trer	reer.
Unit Cost in \$/MG	\$665	\$665	\$665	\$665
Present Value Cost for Total Program	\$4,558	\$5,209	\$10,418	\$2,605
Unit Benefit in \$/MG	\$2,946	\$1,481	\$1,325	\$1,783
Present Value Benefit for Total Program	\$20,206	\$11,607	\$20,780	\$6,990
Benefit/Cost Ratio	2.66	2.23	1.99	2.68
Utility Revenue Requirement and Rate Impacts				
Change to annual sales requirement from baseline	-53,762	-\$1,343	-\$1,434	-\$1,003
Change to average water rate	0.12%	0	0.05%	0.38%
Change to annualized bill (\$/Month)	-0.05	0	0	-0.03
Total Cost if Zero Benefit from avoided supply and wastewater:	\$60,122	\$99,843	\$160,616	\$42,542
If Utilties used debt service financing: (5-year note with 2.5% interest rate)	\$12,804	\$21,264	\$34,212	\$9,060

#### OBJECTIVES FOR STAKEHOLDER PROCESS

- Assess the *right* information to...
- Develop a plan that is *right* for all those involved, and...
- Find the *right* people to see it through.







Texas Water Development Board

January 2015





# Urban Water Conservation

# Presentation to TWDB



# Opportunity for Conservation

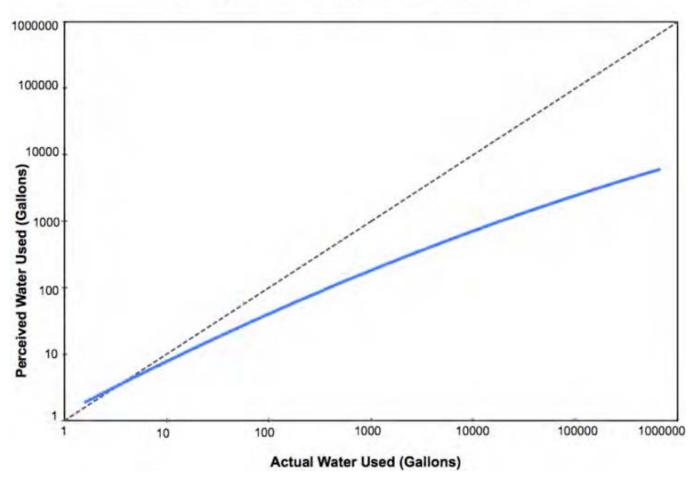
#### **Residential Water Use**



Sources: AWWA and TWDB

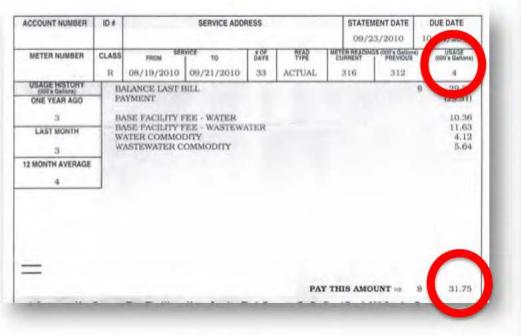
# We don't know much about our own water use....

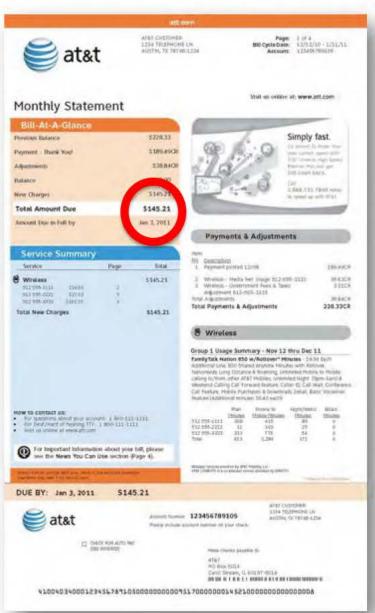
#### Perceptions of Water Use



Source: Attari et al (2014)

# Not best tool for engagement...

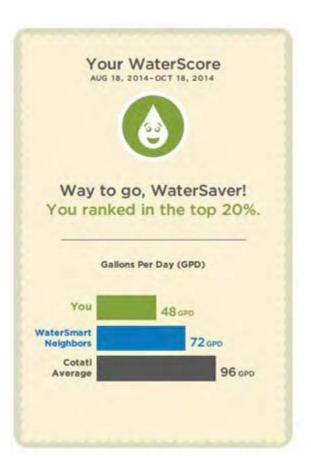




## Social Norms!!!

 Group behavior is a is a powerful force on most individuals









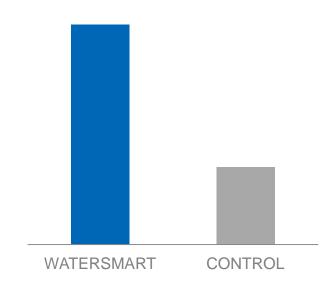
### Outcomes

5%+
WATER SAVINGS

3x
CUSTOMER ENGAGEMENT



EBMUD Pilot Launched June 2012 Cumulative Percent Saved



**Participation in Existing Programs** 

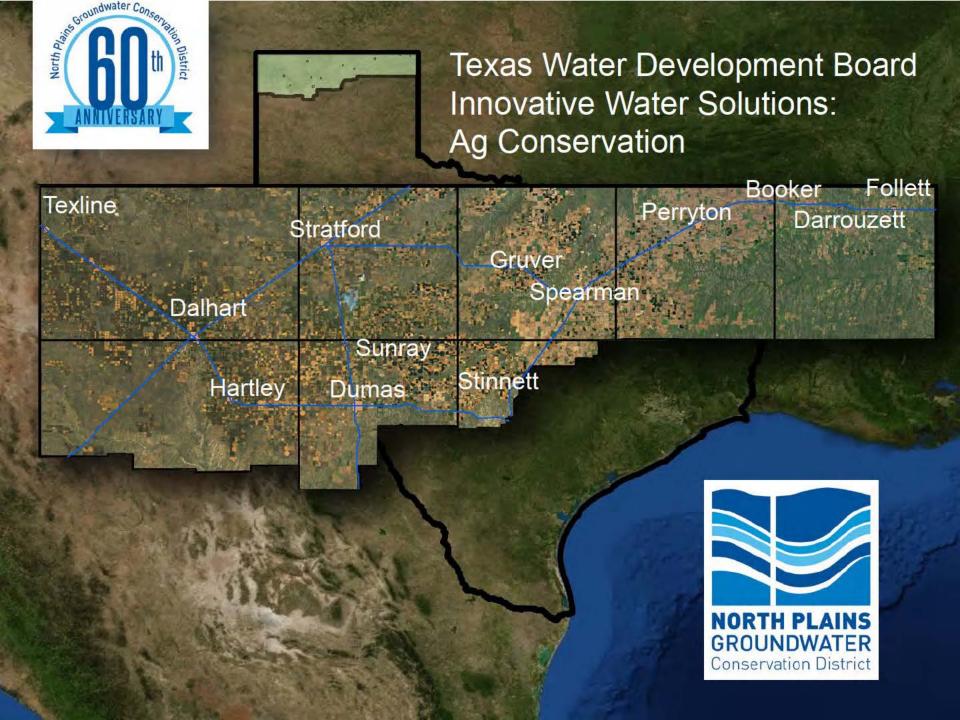
### Thank you!



Dominique Gómez, Director of Market Development dominique@watersmart.com







### Water Conservation Outreach



### **Practices**

- Tillage Practices
- Seed selection
- Seeding Populations
- Planting Timing
- Nutrient Monitoring
- Pest Control



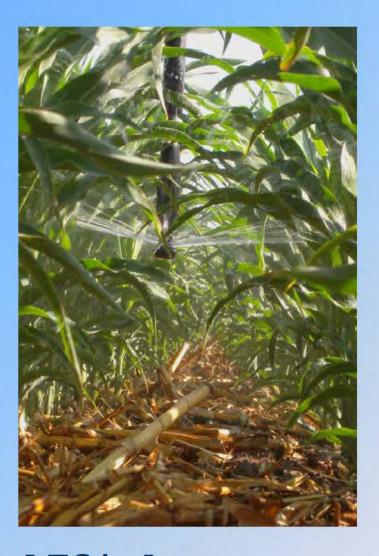
### Technologies

- Soil moisture monitoring
- LESA and LEPA Pivot Irrigation
- Irrigation system monitoring and control
- Precipitation monitoring
- Remote Telemetry
- Water Metering
- Soil surveys
- Irrigation Prescriptions
- Irrigation Support Tools





LEPA -Low Energy Precision Application

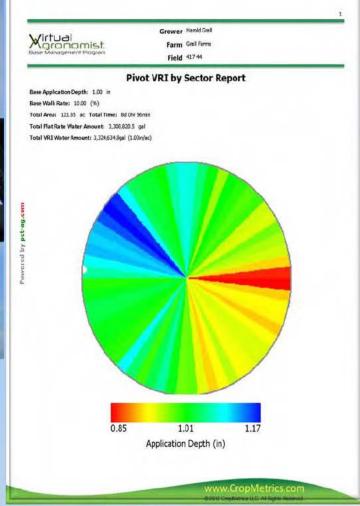


LESA -Low Elevation Spray Application





Pivot Monitoring and Control





Irrigation Prescriptions (Variable Rate Irrigation)

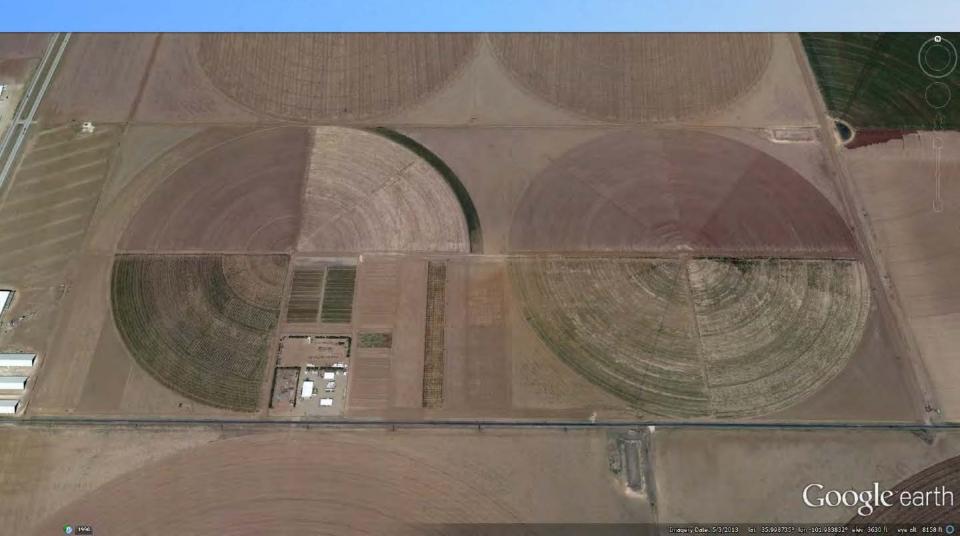


**Frequency Drives** 



Flow Meters

# North Plains GCD Water Conservation Center





### Options

(One size doesn't fit all)

- Conservation Education –
   Demonstrations
- Engagement Incentivize producer trials
- Adoption Believers become practitioners and advocates

3" of saved groundwater in the NPGCD = 250,000 ac/ft.



Steve Walthour, General Manager swalthour@northplainsgcd.org 806-935-6401



### Rainwater Harvesting in 2015









## RWH is Adaptable, Scalable and Resilient

- Adaptable, in that RWH morphs into a form that is appropriate for the current situation
- Scalable, in that RWH works economically and efficiently when utilizing a 50 gallon drum, 100,000 gallon irrigation supply or anything in between
- Resilient, in that properly sized RWH system maintain full function during periods with no rainfall and refill quickly with modest rain events

### RWH – Urban Advantages

- It reduces reliance on finite municipal sources, especially important during times of drought, and it offsets the need for additional capital investments, which generally carry a much higher per unit cost than already developed, existing supplies.
- It substitutes rainwater for treated water, thus avoiding the embedded environmental costs and energy consumption of treatment and delivery associated with using potable supplies for non-potable purposes.
- It provides an emergency, onsite source of water in case of temporary, even prolonged interruption of municipal supplies, for example as the result of an earthquake (stored rainwater can relatively easily and cheaply be rendered potable through boiling, microfiltration, or chlorination).
- 4. It reduces the volume and peak flows of stormwater runoff, reducing the risk of both urban flooding and non-point source pollution.

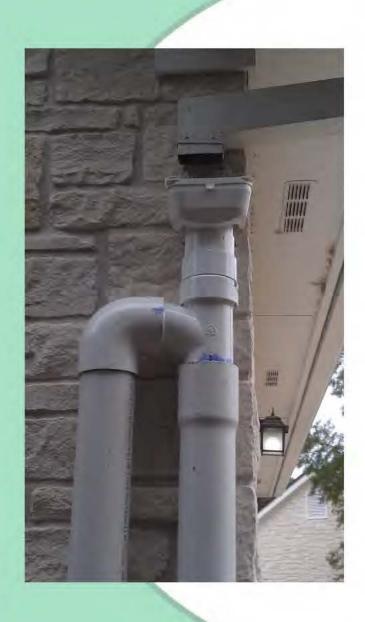






## RWH – Suburban Considerations

- Typically only a very minor fraction of the total rain falling onto the watershed makes it into the "cisterns" of that rainwater harvesting system the aquifers and reservoirs. The rest is lost to evapotranspiration, a "loss" which maintains the ecology of the watershed. It substitutes rainwater for treated water, thus avoiding the embedded environmental costs and energy consumption of treatment and delivery associated with using potable supplies for non-potable purposes.
- 2. water supply is centered on building-scale rainwater harvesting, "waste" water management centers on project-scale reclamation and reuse, and stormwater management employs distributed green infrastructure to maintain the hydrologic integrity of the site.
- 3. So bottom line, broadscale practice of rainwater harvesting off all the buildings in a watershed would actually *improve* the overall yield from the watershed of water that would be directly usable by humans, without any significant impact on the rest of the ecology, in particular on "environmental flows" in our rivers.



## RWH – Rural Considerations

My company's model customer is semi-retired or retired living on acreage in rural Texas and their primary source of water is a well, not municipal water. The drought and increased development in Central Texas has taxed the aquifers to critical levels affecting the availability and quality of well water that until now has been the best water source available for rural Texas.

Over the last seven years, many of these people have been forced to consider extreme conservation measures, investigate alternative water sources, or move to a place that has reliable water. Many contact us seeking information about rainwater collection after their wells have failed or the quality of the groundwater that they utilize has become so poor that they are not comfortable using the water as their primary source....especially as their source for drinking water.

Mark Leatherman, owner, Rain Harvest Resources, VP, Texas Rainwater Catchment Association, Accredited Professional and Inspector Specialist in the American Rainwater Catchment Systems Association, ARCSA







## RWH – Rural Considerations

Rainwater Harvesting practices can be applied in settings that it is impractical or not feasible to service with other water supplies.

- Wildlife waterers are small roofed structures tied to watering troughs located in remote locations to water wildlife and remote livestock. Some ranchers even have trailer-mounted versions that they move around from pasture to pasture with the livestock.
- Remote hunting camps use their systems to provide water where it is either not otherwise available or economically unfeasible to drill a well for such short stays.
- Individual homes or entire subdivisions can employ rainwater systems to provide high quality, dependable potable water in locations not served by water purveyors and where no dependable water supplies are available from drilled wells.
- Remote located businesses can collect their roof runoff and use the stored water to eliminate a significant portion of their stormwater runoff and/or use the water to feed their landscape irrigation system, non-potable in-building demands, process water demands, cooling water demands or even treated to full potable standards for unrestricted uses.



#### Paul W. Lawrence

### President Texas Rainwater Catchment Association

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## Lone Star Milk Producers, Inc.

January 2015

### Lone Star Milk Producers

- LSMP is a farmer owned dairy cooperative, based in Texas with membership across the southern part of the United States.
- LSMP markets approximately 3.5 billion pounds (1.7 billion liters) of raw milk per year for its 170 members.
- LSMP as the 13th largest dairy cooperative in the USA.

### Plant description

- LSMP is designing and constructing a dairy ingredients plant in the Panhandle of Texas.
- Milk intake capacity 2,500,000 lbs. per day (1,134,000 liters) at 90% utilization.
- Plant will produce cream and further dry the product.

Dried product includes NFDM/SMP and other premium products.

### Reclaimed Water

- Milk is about 87% water. Dried Powders are about 3-4 % water.
- Thus, the dairy ingredient plant produces water.
- That seems important given the water supply in the Panhandle.
- The plant is incorporating technology to separate and clean the water. That technology has been available for some time.

### Reasons For Reclamation

- Reduce reliance on an outside water source
- Reduce cost for outside water source
- Produce water adequate for cleaning-in-place (CIP)
- Reduce effluent discharge volume

### Reclamation Process

- The water is separated from the milk initially through a Reverse Osmosis Membrane system (RO) and/or a Mechanical Vapor Recompression (MVR) evaporator system.
- It is thereafter polished using another RO system and UV sanitizing system to allow the water to be used as a final rinse for the cleaning in place system.
- The costs for the equipment to clean and polish the water will exceed \$1,600,000.00. Plant costs only.

### Clean-in Place

- The CIP system only needs approximately ½ of the recovered water.
- This leaves the other ½ for another and, possibly a higher, use.
- ► What to do with the other 1/2
- The previous costs items do not include infrastructure to handle the unused water.

### Questions?



#### Texas Water Development Board Conservation & Innovative Water Technologies Austin, Texas





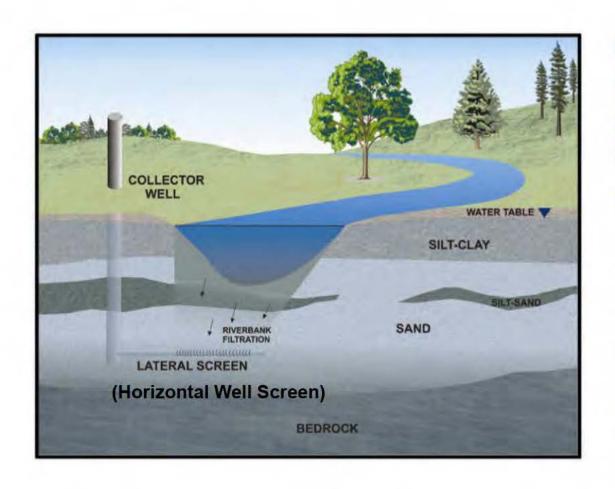


### Horizontal Wells For Groundwater Extraction

January 2015



#### Riverbank Filtration



Use horizontal wells to extract underutilized alluvial ground water and "filtered" surface water.

Horizontal wells make full use of aquifer saturated thickness and can use aquifer storage during periods of low stream flow.





### Horizontal Wells for Groundwater Extraction

### Proven Technology for high and low yields.

- Allows for the use of underutilized alluvial aquifers and the shift of pumping away from over pumped regional aquifers.
- Provides water quality improvements over direct surface water intakes by using aquifers as filters.





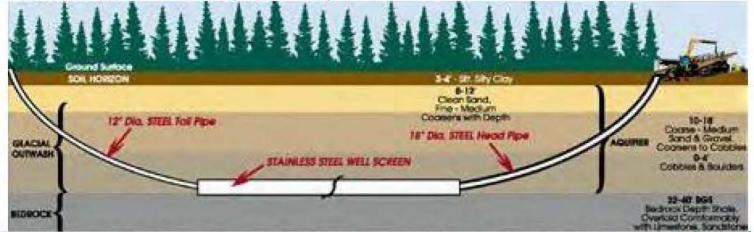


### Horizontal Well Types

HDD Wells – Adapted from utility applications. New use with very few US installations.

- Low capital costs
- Site in Granular Unconsolidated Aquifers
- Low Yields (100 to 500 gpm)
- Drilling Mud Difficulties
- Non-Vertical Pump Alignment
- Uncertain Lifetime Costs (new use)



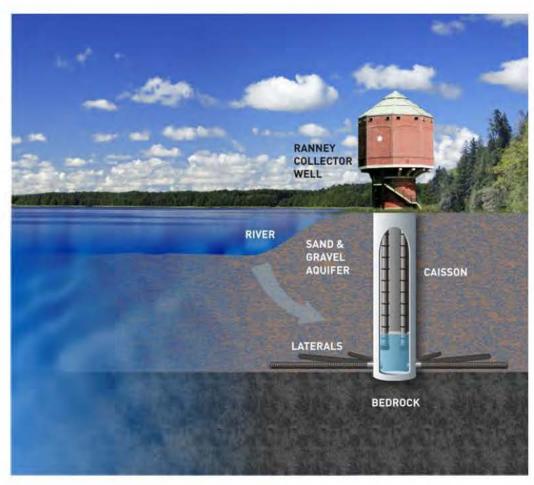




#### Horizontal Well Types

Horizontal Collector Wells (Radial or Ranney Wells) -Used for water supply since 1933. Installed in over 35 US States, Canada, Mexico, Europe & Asia.

- Higher Capital Investment to Install
- Site in Granular Unconsolidated Aquifers
- High Yields (1 to 40 mgd)
- High Quality Water (filtered surface water)
- Efficient Pump Configurations
- Low Lifetime Costs







# Filtered Surface Water (Ohio River Example)

Parameters	River Water	Collector Well	Groundwater
рН	7.7 - 7.9	7.4 - 7.5	7.2 - 7.3
Total Hardness (mg/L)	90 - 205	205-250	530 - 582
TDS (mg/L)	184	234	606
TOC (mg/L)	2.1 - 4.9	0.3 - 0.6	0.4 - 0.7
Turbidity (NTU)	2 - 1,500	<0.08	NA
D.O. (mg/L)	>5.0	<0.1	NA
Iron (mg/L)	<1	2.5	15.8
Temperature ( <sup>0</sup> F)	32 - 86	50 - 78	About 55





### Horizontal Wells for Groundwater Extraction

Proven Technologies for high and low yields.

- Allows for the use of underutilized alluvial aquifers and the shift of extraction away from over pumped regional aquifers.
- Provides water quality improvements over direct surface water intakes.
- Reduction/elimination of surface water borne pathogens and THM precursors.
- Elimination of zebra mussels & quagga mussels.
- Can provide efficient source of pumping, with low operating costs.







#### Contact Information

To view an informational video, go to the Layne company web page at: http://www.layne.com/en/solutions/construction/ranney-collector-wells.aspx?mid=464

#### Robert (Bob) Lux

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# Regional Planning and Partnerships



#### **Local Partnerships with Private Companies**



- \$1.3 Billion in Contracts awarded over past 5 years
- Develop and Support for SMWBE Businesses
- Thousands of Jobs for Local and Regional Area
- Education and Workforce Development for Youth
- Innovation and Best Practices



# Water Management for San Antonio

Planning for the Future

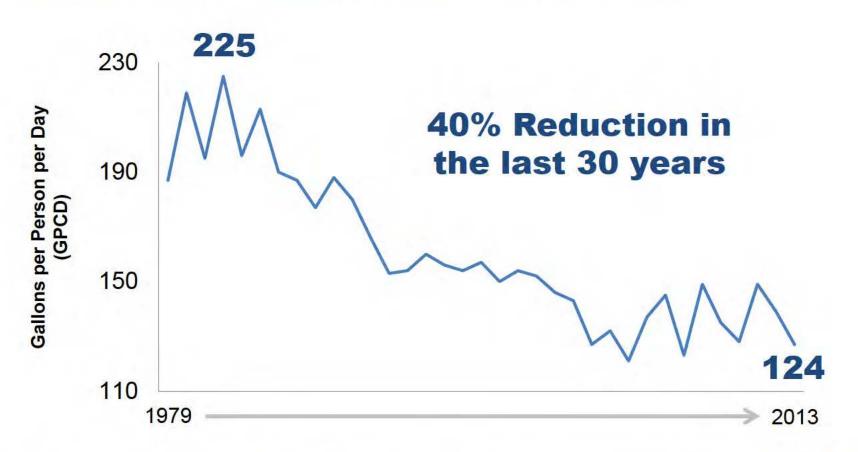


- Meeting water demands to sustain Regional economy
  - New Sustainable Water
     Supplies
  - Continued Water Conservation
  - Drought Conditions
  - Regulatory and Legal
     Uncertainty
  - Maintaining Financial Strength



### **Continued Focus on Conservation**

16,500 acre feet water savings planned by 2020



### **Current Water Supply Projects**

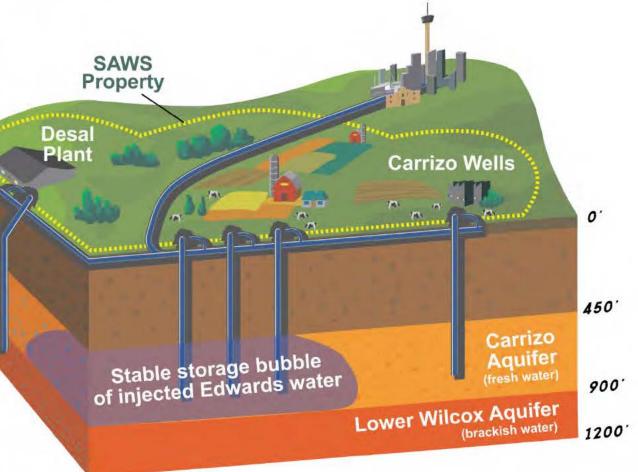
#### Three Projects on One Site

 Aquifer Storage & Recovery (ASR)

Desalination

 Expanded Local Carrizo

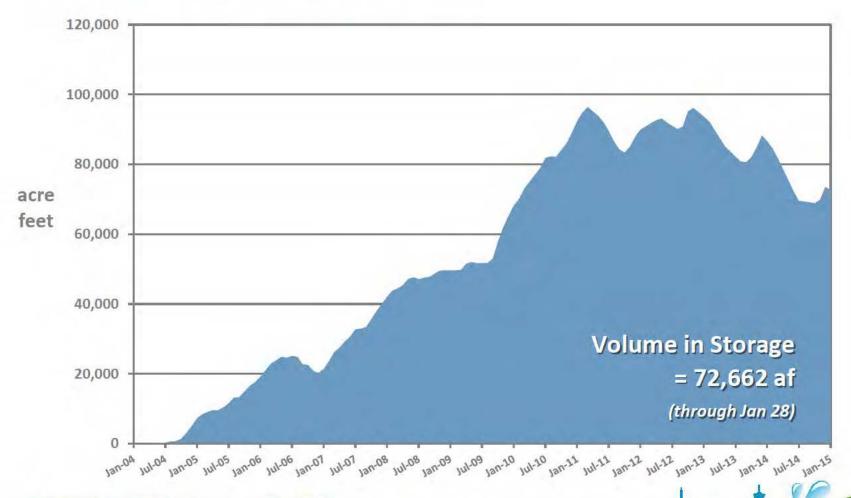






# Twin Oaks ASR Storage Volume

Potential Capacity over 200K ac-ft



#### **Brackish Groundwater Desalination**



# Vista Ridge Regional Water Project





# Vista Ridge Consortium

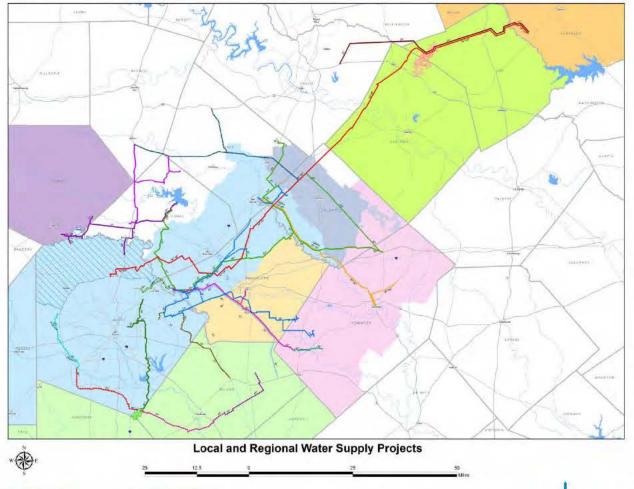
- Up to 50,000 ac-ft per year for 30 years
- SAWS pays only for water made available
  - Water Supply risks shifted away from ratepayer
- Fixed Cost est. \$1,694 \$1,959 (interest rate dependent)
- End of Term
  - Assets and Infrastructure transfer to SAWS
  - SAWS retains right to purchase water at end
    - Landowners royalty payments increased to 50%
- Maintains local groundwater management

## **Timeline for Vista Ridge Contract**

Contract Project Development Construction Operation Negotiation continues Phase Phase Phase Phase (P&I drop 0-30 months 42 months 30 years completed off)

## Regional Backbone of Water

#### **Opportunities for Regional Agreements**



### Win – Win – Win for Community

- Water for Regional Economic Hub
- Water Supply and Financial Risks Transferred
- 50,000 ac-ft at fixed cost for 30 years
- Biggest Diversified Supply in history
- Abundant Supply for Children & Grandchildren
- Water beyond 30 years
- Regional Pipeline
- Environmental Benefits and firm supply



# **Developing Southside through Partnerships**

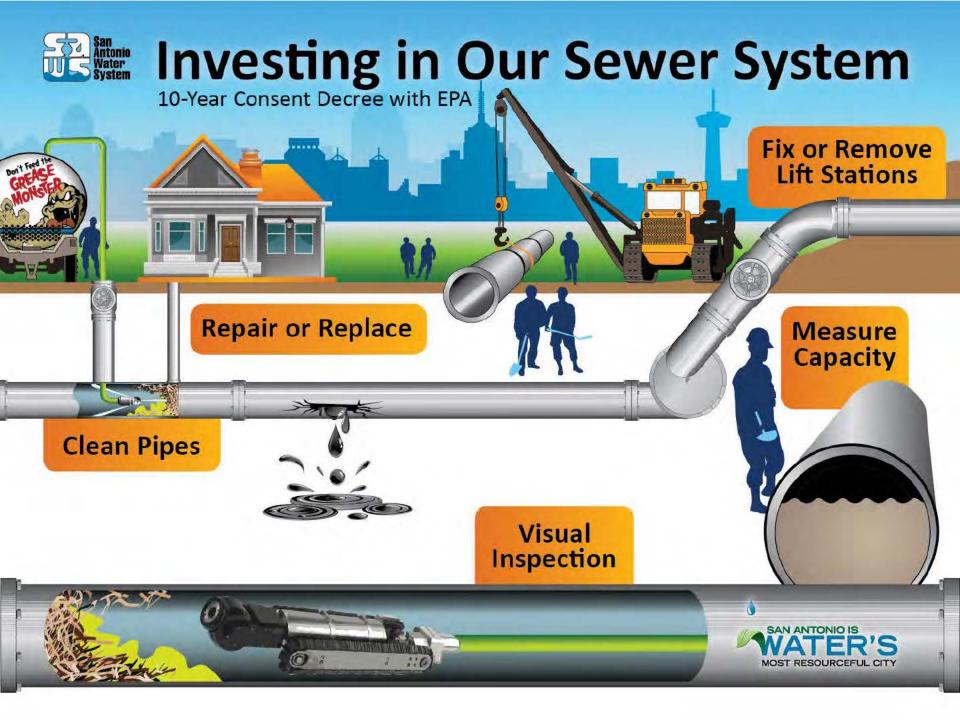
- Massive 96" Sewer Pipeline built through private local partnership
  - \$124 Million
- Help Spur growth and revitalize area













### **Innovative Success**

- Largest Recycled System in the Nation
- First in Nation conversion from gas to energy
- Largest groundwater based ASR system in nation
- Largest inland desalination plant under construction
- International model for Conservation

# Regional Planning and Partnerships

